

# Walk-In Type Temperature (& Humidity) Chamber E Series



# New N-instrumentation produces a smart chamber Leading eco model better than ever

The E Series walk-in type chamber is already renowned for its epoch-making power savings. Power savings achieved thanks to a wide-range refrigeration control system, an active map system, and other original control devices. Energy reduction accounts in some cases for half of the previous model consumption, due to the development of a cross output control system (patented in Japan) lowering electrical requirements of temperature & humidity operation and many other features.

Energy consumption is, more than ever, an important issue to address in our line of business. Now, the E Series capabilities are even further optimized thanks to the N-instrumentation, allying highly-accurate controllers with user-friendly interactive input system to support easy operation and network solutions.

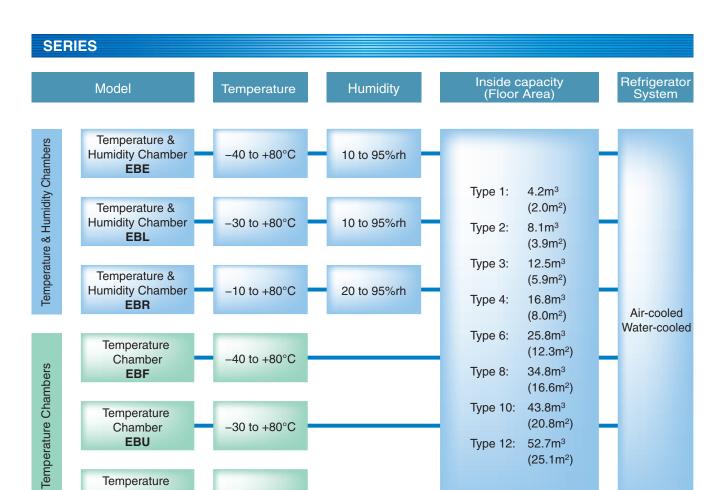
Dramatic reduction in power consumption, smoother airflow, etc. improved the temperature distribution and allowable heat load, and seal material has been designed to minimize unpleasant odors.

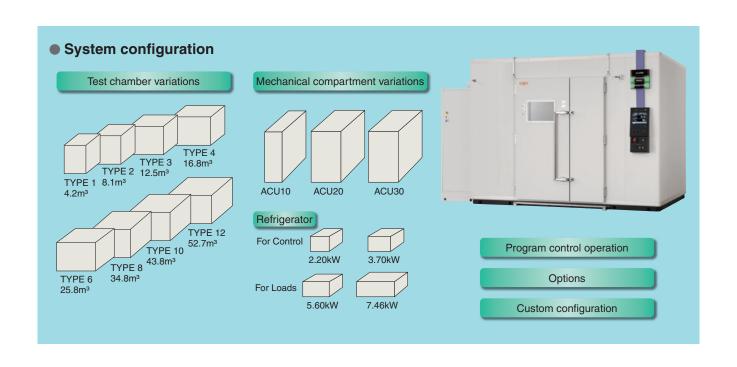
The E Series chamber has been brought to a new level of excellence.











-10 to +80°C

Chamber **EBUU** 

# Networking communications and USB data transfer for optimum test operations

#### Networking with new N-instrumentation Supports chamber control from a variety of terminals

The tabbed user interface of the chamber instrumentation is designed to make operations for accessing to specific screens easier than ever.

An Ethernet (LAN) port is equipped as standard, so it is possible to connect to and monitor the chamber operation conditions from a device such as a PC or tablet PC. As an option, a Web browser can be used to communicate with chambers to perform tasks such as modifying test conditions and even starting and stopping operation. Besides more, the remote communication area can be expanded by connection to an intranet (a LAN inside your company).

#### Security measures

Password authentication is required when accessing the USB flash drive. LAN port and/or USB port function can be terminated as required.

#### Interface

- Remote monitoring
- Operation\*
   (Test pattern change, run start/stop)
- Program pattern edit and copy\*
- Data management
- Email alert

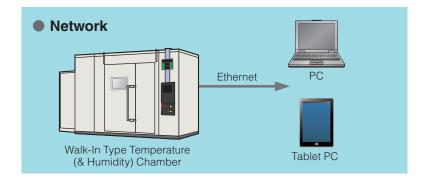
\*Option

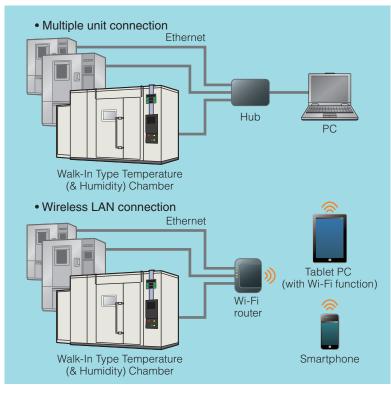
#### Remote monitoring

A Web browser running on a computer connected to a chamber over an ethernet connection can be used to monitor chamber running conditions.

Simply connect the chamber to a computer via LAN and set the IP address. No software or drivers are required.





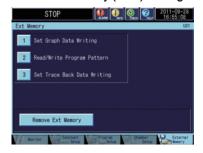


#### Instrumentation panel

#### <LAN settings>



#### <External memory (USB) settings>



#### PC screen

#### <Chamber monitor>



#### <Edit program (USB)>



#### ■ **Test Navi** (http://www.test-navi.com/eng/index.html)



The web-based Tech site provides practical knowledge on environmental testing that ESPEC has acquired through years of experience, as well covering everything from the fundamentals to the latest information on environmental and reliability testing.

# Ethernet (company LAN) Walk-In Type Temperature (& Humidity) Chamber PC Mobile phone Smartphone

#### Program pattern edit and copy

A program pattern created on a computer can be written to a chamber, and program patterns stored on a chamber can be copied to a computer via the USB interface.

#### Downloading test programs

ESPEC's web-based Tech site "Test Navi" introduces various test standards related to environmental testing.

Test standards can be performed by downloading a test program to the computer connected to the chamber. A program pattern editing function enables modification of test profiles. In addition, accurate testing can be performed by using USB memory to copy data between chambers and transferring it directly to N-instrumentation.

\* User registration is required to use the Test Navi website for engineers.

http://www.test-navi.com/eng/index.html

#### Collecting chamber data

Network function or USB memory can be used to retrieve chamber operation log data.

Data can be opened as a list or graph thanks to a dedicated viewer or spreadsheet, and can be used to check historical data.

#### Email alert

When an alarm is triggered, an email is sent to the registered PC or mobile

- \* Connection to a mail server is required to use e-mail alert.
- Copying and editing data on a computer with USB memory requires installation of the Pattern Manager Lite application software that comes with the chamber.

#### Backtrace function

When the chamber stops because of trouble, the operation state just before the chamber stops is automatically recorded and saved. Saved data can be transferred by USB memory.

Attach this data file to an email to ESPEC, and we will perform troubleshooting.

#### Online diagnostics services

Diagnostics service is available using the backtrace data from the time of trouble.

Send the backtrace data to ESPEC via email; we will analyze the cause of the trouble and report the diagnosis back to you.

This service ensures accuratelyperformed diagnosis so that, in the case that repair work is required, appropriate troubleshooting will be prescribed ensuring reduced testing downtime.

\* Application page http://www.espec.co.jp/english/ support/onlinediagnosticsservice.html



Backtrace setting



### High-speed processing N-instrumentation and 10.4 inch color touch panel feature improved operability and legibility







Control area

#### Tabbed user interface

Controller's new layout includes tabs at the bottom of the screen to easily activate any section.

Calculating and processing performances have been improved, and the screen layout optimized.

#### A variety of program settings

The program memory has a capacity for 40 patterns (1 pattern 99 steps). The time for each step is set in 1-minute increments up to a total of 9999 hours and 59 minutes. Steps can be inserted, copied, and deleted. Created patterns can be confirmed on the screen and operation can be started from intermediate steps.

#### Sampling function

The temperature and humidity measurement targets, and measurement intervals can be set.

The trend graph with set conditions and data are saved in the controller memory. These data can then be transferred on a USB memory.

#### Alarm function

If trouble occurs, the details, date, and time of occurrence are displayed on the alarm screen. The next screen shows the cause and recovery procedures.

#### Calendar timer function

You can automatically start and stop the chamber at the desired time. The month, day, day of the week, and time can be set with the timer

#### Multi-lingual display

A simple operation changes display text to Japanese, Chinese (simplified, traditional), or Korean. Select the language that suits your needs.

#### **N-Instrumentation**

Operating mode	Constant operation, program operation, stop				
Temperature & humidity control function	Control system:  PID control (sample temperature control support), energy-saving refrigeration capacity automatic control Temperature input:  Test chamber temperature (Thermocouple type T)  Humidity input:  Test chamber wet-and-dry-bulb temperature input system (Thermocouple type T)  Input functions:  100 ms high-speed sampling, wire break detection  Adjustment function: Temperature offset setting				
Setting resolution	Constant setup     Setting range: 3 patterns     Setting range and resolution:         Temperature: (lowest attainable temp5°C) to (highest attainable temp. +5°C), 0.1°C unit         Humidity: 0% rh to 100% rh, 1% rh unit      Program setup     Setting range: 40 patterns (99 steps per program)     Setting range and resolution:         Temperature: (lowest attainable temp5°C) to (highest attainable temp. +5°C), 0.1°C unit         Humidity: 0% rh to 100% rh, 1% rh unit         Time: 0 hours 1 minute to 9999 hours         59 minutes, 1 minute unit				
Language	English, Japanese, Chinese, Korean (switch without restarting)				
Auxiliary functions	Refrigeration Power Mode (Normal/Eco)    Input burnout detection    High/Low Limit (Temp./Humid.) Setup     Self-diagnostic    Alarm    Power Fail Recovery Setup (Operation Process)     Set Timer (Start Timer, End Timer, Quick Timer)    Refrigeration capacity automatic control     Backup Mode    Trend graph display    Help (Set and Monitor, Alarm Report)				
External memory functions	Interface     USB 2.0 standard compliant (connector A-type)     Supported functions     Write log, read/write program (application software:     Pattern Manager Lite), write backtrace				
Web function	Interface Ethernet port (100base-TX) Server functions Remote monitor, email alert, Web application: WEB Manager Browser Windows Internet Explorer 8, 9 or 10				

#### Constant operation registration

Register 3 patterns of constant operation in advance



#### Programming

Register the program conditions per step



#### Operation mode

Select registered operation pattern



#### Information

Show required items, such as inspections, etc.

Show a guide when selected



#### Allowable heat generation load comparison

Model	Temperature	E Series	Previous series	
EDI 4	10°C	3.8kW	2.1kW	
	20°C 6.6kW		3.2kW	
EBL-4	30°C	7.5kW	3.8kW	
	40°C	7.5kW	4.3kW	



Eco-mode selection screen

#### An automatic control system to quickly respond to load changes

Simply by setting the temperature and humidity conditions, the automatic control system works at maximum capacity up to the setting, and then after reaching it, can maintain it at minimum capacity. It can quickly respond to door operations and changes in heatgeneration loads during testing to create a constantly stable testing environment.

#### Improving temperature & humidity distribution performance/allowable heat load performance

By improving the fan system so air flows more smoothly, and by increasing heat exchanger efficiency, the temperature and humidity distribution has an even higher degree of precision and the allowable heat load is improved.

#### Two modes for even more energy savings

Selecting Eco-Mode reduces power consumption. Select the mode that suits current test conditions.

#### Achieves power and space savings with air conditioners optimized to performance requirements

The system can be upgraded to an optimal chamber by matching the fan motor, heater, humidifier, and refrigerator that make up the air conditioner to the test area capacity and specimen heat load. We will customize the chamber to your needs.

# Saving energy —major reduction in power consumption and power equipment capacity

#### Featuring a new high precision cooling system with greatly reduced power consumption (Patent pending in Japan)

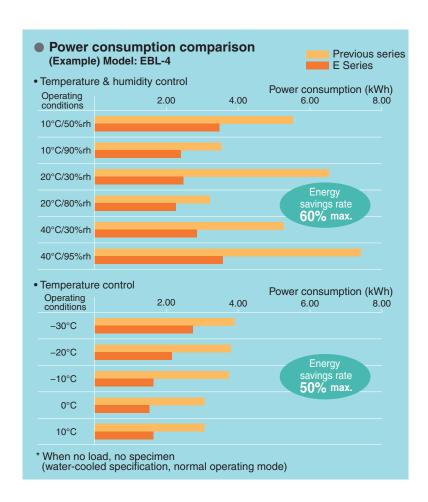
We have developed a wide-range cooling control system composed of a DC inverter that can widely and continuously vary refrigeration capacity an electronic expansion valve, as well as unique control methods such as the active map system to control the operation of multiple refrigerators at minimum power consumption. This cooling system controls output and refrigeration capacity with high precision and achieves both high performance and broad power savings. With automatic control, the system also demonstrates an even larger refrigeration capacity and quickly responds during rapid and large heatgeneration loads and during sharp drops in temperature and humidity.

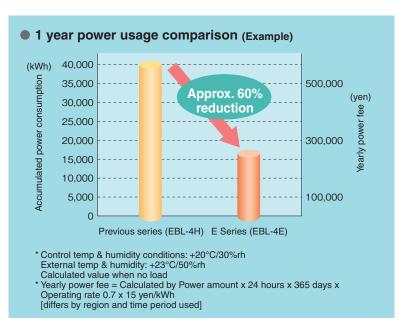
#### Cross-output control reduces power equipment capacity (Japanese patent number 2928162) EBE, EBL, EBR

This is a large chamber with a wide test area, so a relatively high power capacity is required. When operations start, because the heater and the humidifier operate at the same time, the maximum current flows.

The cross-output control limits the maximum currents of the heater and the humidifier.

It controls the currents by giving priority to the heater and adjusting the humidifier. It may take some time to reach the set temperature and humidity, but it allows reducing the maximum current and thereby reducing the power equipment capacity. In addition, this feature can also be used to prevent dew condensation through delayed operation.







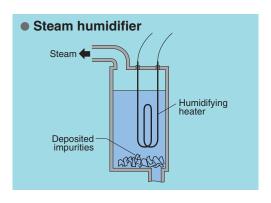


Viewing window (W180 mm x H289 mm )

Option: Large viewing window (W440 mm x H295 mm)



Automatic backup function



#### The viewing window automatically prevents fogging

A heater in the viewing window door section automatically turns on according to the temperature setting and glass incorporating a heat generator is used to prevent fogging. A large viewing window option is also provided.

#### Continue operation with the automatic backup function when trouble occurs

If a problem occurs with a portion of the chamber, the remaining devices can be flexibly run to continue operation, making it unnecessary to stop the test. If the humidifier breaks, the system will also switch to temperature operation.

#### Employs a steam humidification system with good humidifying efficiency

Impurities adhere with difficulty in the externally installed steam humidification system because of automatic cleaning operations by exchanging the humidifying water. The cleaning period is announced through the instrumentation screen and cleaning is also performed outside the chamber.

#### We deliver custom-made chambers

We will meet your demands to change chamber performance according to the content of tests and other requirements.

#### **Custom-made specifications**

High temperature specification	Highest adjustable temperature may be raised to +120°C by changing the insulation method.
Cryogenic specification	Equipped with a cascade refrigeration system for lowest temperature measurements even below -40°C.
Low-humidity specifications	Low-temperature/low-humidity control range may be expanded by using dry dehumidifier (ex. +5°C/5%rh)
Custom shape and size	Chamber with a capacity greater than Type 12 (standard specification) may be ordered.  Adjustable height.
Shield installation	Shielding to eliminate electromagnetic noise that can be generated outside or inside the chamber (radio wave insulation).
Chamber without floor panel	The floor of the structure may become the floor of the chamber to allow heavy objects.
Outdoor air cooling specification	Refrigerator may be installed outside the building.
Low VOC specification	VOC concentration measurement
Noise-reduction specification	A sound-absorbing unit may be installed to reduce noise.
Increased safety specification	Pressure relief vent, fire extinguishing equipment, gas detectors, etc.

#### **New features – Enhanced testing accuracy**

#### All-weather LED lights (Japanese patent number 5340985)

These LED lights now illuminates in the entire temperature and humidity control range. Allying energy savings, long life, and excellent responsiveness when turned on, LED lights bring brightness (approx. 2.5x), and power consumption is reduced of approx. 1/5th compared to conventional incandescent lights illuminating the chamber.

#### Reduced odors/siloxanes

A new seal material that reduced low-molecular siloxanes is used in the panel connections. This not only prevents any effect on the specimen from contact faults by siloxanes in the chamber, but also greatly reduces irritating odors from the seal material.

#### Noise level in test area reduced of 10 dB (Traditional machine comparison: Mechanical compartment ACU10)

The air conditioning compartment's smooth air flow not only increases temperature and humidity distribution performance, it also decreases the occurrence of noise emissions in the test area.

In addition to this smooth air flow, soundproofing materials have been added to the air conditioning compartment outlet to further reduce noise emissions

#### Cycle time defrost system

The standard equipped defrost system can automatically remove frost from the evaporator when operating in the frosting range by simply setting the time via the cycle timer on the instrumentation.

#### Frost-free expansion (option) (Japanese patent number 5355501)

Through the development of a low-temperature regenerative dehumidification system, the entire temperature & humidity control range is now frost-free and continuous operation time has been increased. The low humidity side control range has also been expanded.

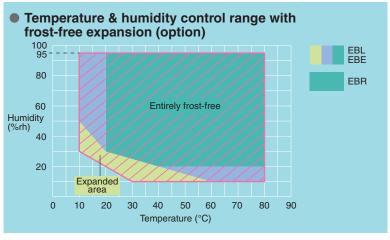
Power consumption has yet been reduced thanks to this system.



Interior LED light



Chamber interior

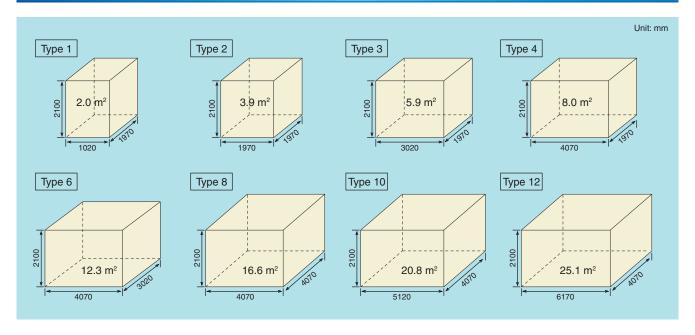


#### **SPECIFICATIONS**

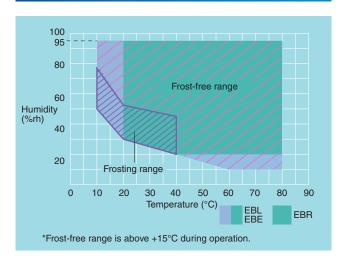
Model		Walk-in Type Temperature & Humidity Chamber			Walk-in Type Temperature Chamber		
		EBE	EBL	EBR	EBF	EBU	EBUU
System		Balanced Temperature and Humidity Control system (BTHC system) Vapor pressure divide control system		Balanced Temperature Control system (BTC system)			
Allowable ambient conditions		0 to +40°C/up to 75% rh					
Performance*1	Temp. range*2	-40 to +80°C (-40 to +176°F)	-30 to +80°C (-22 to +176°F)	-10 to +80°C (+14 to +176°F)	-40 to +80°C (-40 to +176°F)	-30 to +80°C (-22 to +176°F)	-10 to +80°C (+14 to +176°F)
	Humid. range*2	10 to 95%rh (at +10 to +80°C)		20 to 95%rh (at +20 to +80°C)	-		
	Temp. / Humid. fluctuation*3	±0.5°C/±4%rh			±0.5°C		
	Temp. variation in space*3	2.5°C			2.5°C		
	Temperature rate of change (Pull down)*3	0.4°C/min or higher					
	Temperature rate of change (Heat up)*3	1°C/min or higher					
(ylqu	Exterior material	Color coated sheet metal					
assembly)	Interior material	18-8 Cr-Ni stainless steel plate (SUS 304)					
Panel	Floor load resistance	Equal load distribution: 6 kPa (600 kgf/m²)					
Main unit (Panel	Door	Single opening door W850 x H1800 mm					
Main	Insulation	Hard urethane foam					
Re	frigeration system	Single-stage refrigeration system Air-cooled condenser or water-cooled condenser					
Machinery compartment			ifier, Heater, Refrig ture sensor, Humid	erator, Evaporator, ity sensor	Fan motor, Heater, Refrigerator, Evaporator, Temperature sensor		
Fit	tings	Viewing window (W180 x H289 mm), Cable port (Inside diameter 50 mm), Chamber lamp (LED), Ventilation system					
ments		200V AC 3ø 50/60Hz (with ±5% of rated voltage)					
Utility requirements	Power supply	AC 220 V AC 3ø 50/60 Hz					
Ufflity				AC 380 V AC	3ø 50/60 Hz		

<sup>\*1</sup> Performance figures are given for +5°C to +32°C ambient temperature, +25°C to +32°C cooling water temperature and no specimen inside the test area. \*2 The performance values are performances at the temperature sensor and humidity sensor (installed on the blow out of the air conditioner). \*3 The performance values are based on to IEC 60068-3-6:2001 (EBE, EBL, EBR), IEC 60068-3-5:2001 (EBF, EBU, EBUU).

#### **TEST CHAMBER MODULE (INSIDE DIMENSIONS)**



#### TEMPERATURE & HUMIDITY CONTROL RANGE



#### **SAFETY DEVICES**

- Control circuit overcurrent protection
- Glass tube fuse for control circuit short-circuit protection
- Air circulator short-circuit protection
- Electrical compartment door switch
- Specimen power supply control terminal
- System error (error/alarm)
- Room temperature compensation burnout detection circuit
- Dry bulb temperature burnout detection circuit
- Wet bulb temperature burnout detection circuit (T&H type)
- Absolute upper/lower temperature limit alarm (with built-in temperature/humidity controller)
- · Reverse prevention relay
- Fan over current protection local overheating switch
- Overheat protector
- Heater overcurrent protection
- · Heater short-circuit protection
- Refrigerator Temperature sensor burnout detection circuit
- Refrigerator Circuit temperature range over
- Refrigerator High-pressure (low-pressure) pressure switch
- Refrigerator Short-circuit protection
- Refrigerator Overcurrent protection
- Humidifier Short-circuit protection (T&H type)
- Humidifier Overcurrent protection (T&H type)
- Humidifier Dry heat protector (T&H type)
- Humidifier Thermal fuse (T&H type)
- Humidifier Water level detection (T&H type)
- Temperature upper limit deviation alarm (with built-in temperature/humidity controller)
- Absolute upper/lower humidity limit alarm (with built-in temperature/humidity controller) (T&H type)
- Water suspension relay (excluding cooling water)

#### Status indicator light

Indicates three chamber states: OPERATION, PERSONNEL INSIDE, and ALARM.



#### **Operation indicator**

Indicates "OPERATION" during operation.

#### **Personnel indicator**

Indicates "PERSONNEL INSIDE" when workers have entered the temperature (humidity) chamber.

#### **Alarm indicator**

Indicates "ALARM" in red when a chamber fault occurs.

#### **Revolving pilot lamp**

In case of malfunction, the lamp connected to the safety circuit is activated, thus attracting the operator's attention even from a distance.



#### **Operator safety mushroom**

A mushroom-head button installed to protect workers who enter the temperature (humidity) chamber. When pressed, chamber operation stops and the safety buzzer issues an alarm.



#### **Emergency stop pushbutton**

Stops the chamber immediately.



#### **Grounding terminal**

A grounding terminal for test equipment used inside the temperature (humidity) chamber.



#### **Electrical grounding in chamber**

Each of the insulation panels are grounded and connected to the ground line in the power distribution board.

#### In-chamber work timer

The alarm lamp and buzzer is activated to inform the operators when the preset working time limit is over.

#### Intercom

Allows contact of personnel inside and outside the chamber.





Interior

Exterior

#### **Cold-weather suit**

We provide a set of protective clothing including headwear, a pair of gloves, a pair of boots and a two-piece suit. (For use in chamber under  $-40^{\circ}$ C)

#### Leakage detector

Detects leakage with the leakage sensor.

# Independent temperature overcooling alarm

In case of malfunction due to overcooling, operation is terminated and an alarm message is displayed, preventing freezing and damage to specimens inside the chamber.

#### Gas alarm

Detects concentrations of various gases in the chamber and activates a safety alarm when necessary to protect the personnel during a continuous operation.

#### Paperless recorder

Records the temperature of each section such as the temperature inside the chamber. The data can be transferred by USB.

Scan interval: 5 sec.

Internal recording media:

Flash memory 8MB

CF memory card port

External recording media:

(Includes a 256MB CF card)

USB memory port

Languages: Can be switched between English/Japanese

<Temperature type>

Temperature range: -50 to +100°C

-100 to +100°C

-50 to +150°C

-100 to +200°C

Number of inputs: Temperature 1

(5 more channels can

be turned OFF)

<Temperature and humidity type>

Temperature range: -50 to +100°C

-100 to +100°C

−50 to +150°C

−100 to +150°C

Humidity range: 0 to 100%rh Number of inputs:

Temperature 1/ Humidity 1

(4 more channels can

be turned OFF)



Temperature & humidity type

#### Recorder (digital)

-50 to +100°C 100 mm 6-dot system

-50 to 100°C/ No. 2

0 to 100%rh 100 mm

6-dot system



100 mm

#### **Recorder output terminal**

This terminal outputs the temperature and relative humidity in the test area.

#### Humidity sensor (for temperature & humidity chambers only)

Eliminates the need to change wicks and can accommodate a range of measurements impossible with a dry bulb sensor, including low humidity ranges.

#### **Thermocouple**

Used for arbitrary temperature measurement points inside the temperature (humidity) chamber or measuring the specimen temperature.

#### Interior plug socket

To supply power inside the chamber. We provide two types of sockets according to use.





#### Time signal terminal

Adds additional terminals to the standard time signal terminals.

#### **Remote control function**

Test conditions can be changed and operation can be started or stopped from your PC over an Ethernet connection. (Web browser)



Run/stop operation

#### Interface

Communication port to connect the chamber to a PC.

- RS-485
- RS-232C
- GPIB

#### **Communication cables**

• RS-485 5 m / 10 m / 30 m • RS-232C 1.5 m / 3 m / 6 m • GPIB 2 m / 4 m

#### Additional cable port

Provided addition/replacement of the standard cable port (50 mm)

- ø25 mm
- ø50 mm
- ø100 mm
- ø150 mm



ø50 mm

#### **Enlarged viewing window**

The standard window (W180×H289 mm) can be changed to a larger type (W440× H295 mm). Tempered heat-resistant glass with defogging heater.



Large viewing window

# Viewing window (installed on chamber wall)

Two viewing windows are available:

- Small (W350 × H250 mm)
- Large (W600 × H400 mm)

Heatproof reinforced glass with heat generator incorporated.

#### Hand-in ports (with viewing window W350 × H 250 mm)

Inner diameter: 150 mm (1 pair). Useful when handling specimens in the chamber from outside.

#### **Chamber lamp**

- LED (adds the same as the standard accessory)
- Fluorescent lamp, ON when room temperature is +5°C to +40°C
- Incandescent lamp

#### Floor reinforcement

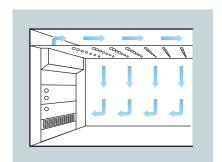
Distributes the concentrated load that occurs when specimens are carried into the chamber on a trolley, preventing distortions and dents in the floor. Additional frames to support the floor panels also enhance distributed load resistance.

#### **Protective flooring (rubber type)**

Prevents operators from slipping and prevents damage and dents.

#### Full-ceiling air duct

Lowers and stabilize air circulation speed to protect specimen.



#### **Insertion ramp**

This ramp is used to move heavy specimens into the chamber. The ramp is available in a removable type and a lever type.



Insertion ramp (lever type)

#### **Double swing door**

The standard single door (W850  $\times$  H1800 mm) can be changed for a double swing door (W1400  $\times$  H1800 mm).



#### **Additional door**

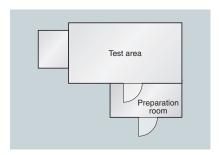
Two types are available: single-swing and double-swing doors. Both come with a viewing window (W180 × H289 mm).

#### **Entrance curtain**

Prevents atmospheric disturbance of temp. and humid. within the chamber when opening and closing the door.

#### **Preparation room**

Minimizes atmospheric disturbance of temperature and humidity when opening and closing the door. Also used as a measurement room for specimens.



# Frost-free expansion (temperature & humidity chamber only)

Expands the temperature and humidity control range on the low temperature side and increases continuous operation time by preventing frost formation.

#### Airflow adjuster

Used when tests require low airflow velocity or a constant velocity.
Setting value range: 4 levels

# Low humidity equipment (for temperature and humidity chambers only)

Expands the low-humidity range at low temperatures by using a dry-bulb dehumidifier.

#### Refrigerator for heat load

Refrigerators can be added to allow heat generation from the specimen during operation.

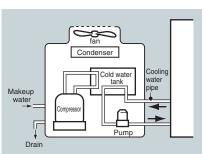
# Auxiliary humidifier (for temperature & humidity chambers only)

Effective for heat load generation and high humidity specification. Pure water required.

#### Air-cooled inverter chiller system

Supplies cooling water to water-cooled equipment. The system features a sealed circuit that can reduce the need to clean pipes.

 $\bullet$  Water supply temperature 20 to 25°C



# Water purifier (for temperature & humidity chambers only)

Connects to the steam humidifier and optional auxiliary humidifiers. Improves the reliability of measurements over long periods of time and extends the life of the humidifiers.

- Reverse osmosis membrane water purifier
- Ion-exchange water purifier



Reverse osmosis membrane water purifier



Ion-exchange water purifier

# Flow switch (for water-cooled models only)

This safety switch for refrigeration unit activates when the cooling water level becomes too low or cut off, and shuts down the equipment.

# Exhaust air duct (for air-cooled type)

Exhausts hot air out of the refrigeration system. Installed on the upper part of the machinery compartment.

#### **Operation Manual**

- DVD
- Booklet



#### Safety precautions

- Do not use specimens which are explosive or inflammable, or which contain such substances.
  - To do so could be hazardous, as this may lead to fire or explosion.
- Do not place corrosive materials in the chamber. If corrosive substances or liquid
  is used, the life of the unit may be significantly shortened specifically because of
  the corrosion of stainless steel, resin and silicone materials.
- Do not place life forms or substances that exceed allowable heat generation.
- Be sure to read the operation manual before operation.

#### ESPEC CORP. http://www.espec.co.jp/english

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#### ESPEC SOUTH EAST ASIA SDN.BHD.

Tel: 60-3-8945-1377 Fax: 60-3-8945-1287

#### ESPEC ENGINEERING (THAILAND) CO., LTD.

Tel: 66-3-810-9353 Fax: 66-3-810-9356











#### ISO 9001/JIS Q 9001

Quality Management System Assessed and Registered

ESPEC CORP. has been assessed by and registered in the Quality Management System based on the International Standard ISO 9001:2008 (JIS Q 9001:2008) through the Japanese Standards Association (JSA).

\* Registration : ESPEC CORP. (Overseas subsidiaries not included)

#### ISO 14001 (JIS Q 14001)

Environmental Management System Assessed and Registered

ESPEC CORP.

(Overseas subsidiaries not included)